## Bailer Installation Instructions\* Inside Mounted Bailers



## **INSIDE MOUNTED BAILERS**

IB-E101 Super Mini

IB-E101 Super Mini Special (Remote Operation)

IB-E200 Super Medium

IB-E300 Super Maxi

- 1. Select desired location for the bailer (consider class rules are applicable). Mark outline of the bailer using the supplied template.
- 2. Cut the hole for the bailer with a jigsaw. Fill and seal the cut surfaces with a waterproofing agent to ensure water ingress is minimised.
- 3. Mark the mounting holes by installing the bailer into the hole just cut.
- Drill out the mounting holes as required:
   RA554131 Super Mini 4 holes @ 5.5mm (7/32") diam.

   RA435200 Super Mini Special 4 holes @ 5.5mm (7/32") diam.
   RA554132 Super Medium 6 holes @ 5.5mm (7/32") diam.
   RA554133 Super Maxi 6 holes @ 5.5mm (7/32") diam.
- 5. Mount the bailer in position using a marine grade sealant or waterproofing product around the contact surface between the bailer and the hull.
- 6. Affix the bailer with nuts and bolts provided, applying silicon to the bolt holes and using the provided 1mm or 2mm gasket depending on hull thickness.
- 7. Bolts should be cut to length and smoothed following installation.

See Service Kit Installation sheet for gasket replacement.

\*Cutting and installing through-hull and skin fittings should be conducted by appropriately skilled or qualified individuals.