

Danboline  
Finishes  
Bilge Protection Paint



**PRODUCT DESCRIPTION**

Danboline protects bilges, lockers and bulkheads against moisture penetration and wear and tear. Danboline will resist oil and fuel spillage and cleans easily.

- \* High opacity for excellent covering power
- \* Hard wearing
- \* Available in a range of colours

**PRODUCT INFORMATION**

<b>Colour</b>	YMA100-Grey, YMA102-White Not all colours or pack sizes are available in all countries.
<b>Finish</b>	Gloss
<b>Specific Gravity</b>	1.05
<b>Volume Solids</b>	48% average
<b>Typical Shelf Life</b>	2 yrs
<b>VOC (As Supplied)</b>	411 g/l
<b>Unit Size</b>	750 ml 2.5 Lt

**DRYING/OVERCOATING INFORMATION**

	<b>Drying</b>							
	5°C (41°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
Touch Dry	16 hrs		8 hrs		6 hrs		3 hrs	
<b>Overcoating Substrate Temperature</b>								
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Danboline	36 hrs	4 days	24 hrs	3 days	16 hrs	2 days	12 hrs	1 days

**APPLICATION AND USE**

<b>Preparation</b>	<b>PREVIOUSLY PAINTED SURFACES</b> <b>In Good Condition:</b> Wash down with Super Cleaner, rinse with fresh water and allow to dry. Abrade with 180-280 grade paper. <b>In Poor Condition:</b> Remove all previous coatings and prime the substrate. <b>PRIMING:</b> All preparation for bare substrates is covered on the appropriate primer datasheet. <b>BARE WOOD:</b> Prime with One UP or Interprotect. <b>STEEL:</b> Prime with One UP or Interprotect. <b>ALUMINIUM:</b> Prime with One UP or Interprotect. <b>GRP (GELCOAT):</b> Wash down with Super Cleaner, rinse with fresh water and allow to dry. Abrade with 180-220 grade paper. Particular attention should be given to the reverse side of moulded GRP. No priming necessary.
<b>Method</b>	Sand the primer using 180-280 grade wet or dry paper. Remove dust with a dust wipe. Apply 1-2 coats.
<b>Hints</b>	<b>Mixing</b> Stir well before use. <b>Thinner</b> Thinner No.1 (Thinner 910 for spraying) <b>Cleaner</b> Thinner No.1 <b>Ventilation and Humidity Control</b> Apply in dry, well ventilated conditions. <b>Conventional Spray</b> Pressure: 3-4 bar. Tip Size: 1.2 mm. Thin approximately 20% with Thinners 910. <b>SPRAY APPLICATION - PROFESSIONAL APPLICATORS ONLY.</b> <b>Other</b> For added protection against moisture absorption and osmosis in the bilges, use Gelshield products.
<b>Some Important Points</b>	Product temperature should be minimum 15°C and maximum 35°C. Ambient temperature should be minimum 5°C/41°F and maximum 35°C/95°F. Substrate temperature should be minimum 5°C/41°F and maximum 35°C/95°F.
<b>Compatibility/Substrates</b>	Suitable for all substrates specified. Only overcoat with one-pack paints.
<b>Number of Coats</b>	1-2
<b>Coverage</b>	(Theoretical) - 12.3 m²/L per coat by brush (Practical) - 11.0 m²/L per coat
<b>Recommended DFT per coat</b>	40 microns dry

Please refer to your local representative or visit [www.international-yachtpaint.com](http://www.international-yachtpaint.com) for further information.

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**Recommended WFT per coat** 82 microns wet**Application Methods** Brush, Conventional Spray, Roller**TRANSPORTATION, STORAGE AND SAFETY INFORMATION****Storage****GENERAL INFORMATION:**

Exposure to air and extremes of temperature should be avoided. For the full shelf life of Danboline to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.

**TRANSPORTATION:**

Danboline should be kept in securely closed containers during transport and storage.

**Safety****GENERAL:**

Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

**DISPOSAL:**

Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

Remainders of Danboline cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

**IMPORTANT NOTES**

*The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*