

Rylard Raddle Sheen

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 Reference: n/a
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Product Description	A high quality semi-matt alkyd enamel for the topside painting of canal boats and leisure craft where reduced reflectivity is required.				
Features & Use	<ul style="list-style-type: none"> Rylard Raddle Sheen offers an excellent reduction in reflection and glare on boat roofs and is also suitable where a dull, traditional heritage finish is required Good oil and water resistance For topsides and interiors of canal boats, yachts and leisure craft Use also for Bilge areas in place of Rylard Bilge Paint 				
Approvals/ Certification	Please consult Rylard Paints				
Finish	Slight sheen / Matt (for a Gloss finish, use Rylard Plus Enamel)				
Volume Solids	53 ± 2% (varies with colour)				
VOC Content	410 ± 20 g/litre (varies with colour)				
Film Thickness Range And Coverage		Dry Film Thickness	Wet Film Thickness	Theoretical Coverage	
	Typical	50 µm	106 µm	9.4 m ² /litre	
	Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated				
Drying Times	Applied to 50 microns DFT	+10°C	+20°C	+30°C	
	Dust Free		2 hr	1 hr	45 min
	Hard Dry		4 hr	2 hr	1½ hr
	Overcoating	Minimum	24 hr	16 hr	12 hr
		Maximum	Indefinite if surface is clean and sound		
	Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation				
Colours	27 Rylard Plus Enamel shades, plus previous Raddle colours: Red, Green and Grey				
Product Code	17RAS-				
SG	1.30 kg/lit (varies with colour)				
Storage Conditions	Store in dry, cool conditions and protect from frost				
Shelf Life	Minimum 12 months if stored as above in unopened containers				
Flash Point	23-60°C				

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Surface Preparation	<ul style="list-style-type: none"> This product is a finish coat and should be applied over an appropriate Rylard primer and/or Rylard Undercoat. The final coat of Rylard Undercoat should be flatted with 320/360 wet/dry paper for best results All surfaces to be coated should be dry and cleaned as necessary to remove all dust, oil, grease, salts, or other contamination 														
Mixing	Must be mixed thoroughly before use. Agitate periodically to ensure paint remains homogeneous.														
Thinner / Cleaner	Axalta Thinner TH400 (formerly called No.3 Thinner)														
Application Conditions	Only apply in conditions of good ventilation which must be maintained during drying and curing. Do not apply when rain, mist, sleet or snow are imminent. During application and drying time of the paint coating, the surface should be dry, the Relative Humidity should not exceed 85% and the steel temperature should remain at least 3°C above the dew point. Paint temperature should ideally be at a minimum of 15°C.														
Application Methods	<table border="1" style="width:100%; text-align:center;"> <thead> <tr> <th style="width:20%;">Method</th> <th style="width:15%;">Airless Spray</th> <th style="width:15%;">Conventional Spray</th> <th style="width:15%;">Brush</th> <th style="width:15%;">Roller</th> </tr> </thead> <tbody> <tr> <td></td> <td>Yes</td> <td>Yes</td> <td>Yes</td> <td>Yes</td> </tr> </tbody> </table>					Method	Airless Spray	Conventional Spray	Brush	Roller		Yes	Yes	Yes	Yes
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<ul style="list-style-type: none"> This product is designed for brush application as supplied. Roller application can also be used as supplied, but degree of surface finish may not be as good as with brushing, depending on the type of roller used For spray application, please consult Rylard Paints 															
Product Notes	<ul style="list-style-type: none"> 2 coats of Rylard Raddle Sheen are recommended for maximum coverage and protection. Choose Rylard Undercoat in the best shade for the finish colour Can be overcoated (with itself) without abrading at any time if clean and sound Do not apply below 10°C. Drying time and finish will be affected at lower temperatures Masking should be left until after overnight drying and use a low tack masking tape 														
Health & Safety	Containers are provided with safety labels which should be observed. Further information about hazardous influences and protection are detailed in individual Product Safety Data Sheets. A Safety Data Sheet for this product is available on request from Rylard Paints.														